

Work Order ID 128057

December-31-14 8:48:15 AM

Ship Jan. 15

128057

Page 1

Item ID: D139-799-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Engine Wash

Stop

NS2

Start Date: 12/31/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/06/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

I

DAS
27
9-89

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-015
CHG005

DAS
26
9-89

2
JAN 06 2015

1501-06

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2

DAS
27
9-89

154/6

DAS
26
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
26
9-89

2

JAN 06 2015

Work Order ID 128057***128057***

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Page 2

Item ID: D139-799-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Engine Wash

Stop ***NS2***

Start Date: 12/31/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/06/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00				2	DAS 66 9-89	JAN 06 2015	
Packaging	Identify and pack for shipping as per PPP D139-799-015 Location: <u>SA 019</u> PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCS 15-01-07

Picklist Print

December-31-14 8:48:14 AM

Page 1

Work Order ID: 128057

128057

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/31/14

Required Date: 1/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VEF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21919-WDG9

Purchased

No

Each

80.0000

20

40

DAS

27

JAN 06 2015

MS21919-WDG9

Clamp

DAS

66

9-89

Location

Loc Qty

Loc Code

ST296

80

m130873

80

D4121-1

Manufactured

No

110

Each

8.0000

4

DAS

27

9-89

JAN 06 2015

D4121-1

Hose Assy

DAS

66

9-89

Location

Loc Qty

Loc Code

FG

3

114101

3

ST214

5

126543

5

D4121-3

Manufactured

No

110

Each

6.0000

2

DAS

27

9-89

JAN 06 2015

D4121-3

Hose Assy

DAS

66

9-89

Location

Loc Qty

Loc Code

FG

1

91535

1

ST214

5

126544

5

Picklist Print

December-31-14 8:48:14 AM

Page 2

Work Order ID: 128057

Parent Item: D139-799-015

Parent Item Name: Engine Wash

128057

D139-799-015

Start Date: 12/31/14

Required Date: 1/06/15

Start Qty: 2.00

Required Qty: 2.00

D4121-5

Manufactured No

110 Each

7.0000

1 2

**

DAS

27

9-89

JAN 06 2015

D4121-5

Hose Assy

DAS

86

9-89

D4131-041

Manufactured No

110 Each

2.0000

1 2

**

DAS

27

9-89

JAN 06 2015

D4131-041

Manifold Assy

DAS

86

9-89

D4131-043

Manufactured No

110 Each

5.0000

1 2

**

DAS

27

9-89

JAN 06 2015

D4131-043

Doubler Assy

DAS

86

9-89

D4146-1

Manufactured No

110 Each

9.0000

1 4

**

DAS

27

9-89

JAN 06 2015

D4146-1

Fitting

DAS

86

9-89

Location

ST214

126545

Loc Qty

7

7

Loc Code

Location

ST093

126626

Loc Qty

2

2

Loc Code

Location

ST093

125479

126827

Loc Qty

5

1

4

Loc Code

Location

ST093

126625

Loc Qty

9

9

Loc Code

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Shop Packet Print

Page 2

Picklist Print

December-31-14 8:48:15 AM

Page 3

Work Order ID: 128057

128057

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/31/14

Required Date: 1/06/15

Start Qty: 2.00

Required Qty: 2.00

D4182-1 Manufactured No

110 Each

8.0000

2 4

27

5-89

D4182-1

Fitting, Quick Disconnect

**

JAN 06 2015

DAS

27

5-89

DAS

66

9-89

D4384-1

Manufactured No

110 Each

19.0000

1 2

27

5-89

D4384-1

Placard

**

JAN 06 2015

DAS

27

5-89

Location

Loc Qty

Loc Code

ST097

8

126518

8

Location

Loc Qty

Loc Code

FG

5

80679

5

ST103

14

123978

1

126599

13

AN526-1032R16

Purchased No

110 Each

96.0000

4 8

27

5-89

AN526-1032R16

Screw

**

JAN 06 2015

DAS

27

5-89

DAS

66

9-89

Location

Loc Qty

Loc Code

ST326

96

m130928

96

AN832-6J

Purchased No

110 Each

20.0000

2 4

27

5-89

AN832-6J

Union

**

JAN 06 2015

DAS

27

5-89

DAS

66

9-89

Location

Loc Qty

Loc Code

ST323

20

m130238

6

m131019

14

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 128057

Parent Item: D139-799-015

Parent Item Name: Engine Wash

128057

D139-799-015

Start Date: 12/31/14

Required Date: 1/06/15

Start Qty: 2.00

Required Qty: 2.00

AN924-6J

Purchased

No

110

Each

26.0000

8

DAS
27

DAS

AN924-6J

NUT

JAN 06 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

2

123245

2

ST322

24

m130928

4

m131019

20

110

Each

119.0000

8

DAS
27

DAS

NAS1149C0932R

Purchased

No

NAS1149C0932R

WASHER

JAN 06 2015

Location

Loc Qty

Loc Code

ST271

119

m126572

19

m131026

100

DAS
06
9-89

8

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X	X				D139-799-012	MAINTENANCE STEP KIT, RH
						D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAST149D0663J	WASHER (or AN960JD616)
		4				NAST149C0932R	WASHER (or AN960C916L)

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Date: 14.03.06